

# Indigatech





#### AN ISO CERTIFIED MANUFACTURING COMPANY













## NTRODUCTION



We take pleasure in introducing ourselves as an ISO certified, leading multy-product manufacturing company in the United Arab Emirates and India equipped with state of the art technology. "Indiga" as a group has carved out a niche role in industry with advanced R&D facilities and modern production lines.

Indiga Group offers total design, manufacture, supply and installation facilities in all its activities, and in particular the Indiga brand of Metal Fire Rated Doors and Wooden Fire Rated and Non-Fire Rated Doors for interior and exterior applications.

We constantly strive to improve the quality of our products and services, as a professional manufacturer. We achieve this by advancing our design and manufacturing process. Metal Doors and Frames are fabricated and powder coated in our fully automated polyester powder coating lines and Wooden Doors and Frames are manufactured using the specified wood and polyurethane spray polished to achieve the required finish. We utilize our highly skilled technicians for installation of these doors at site.

As a result, over a period of time, we have executed many prestigious projects while conforming to highest quality standards. This, therefore, enables, our company to be one of the most sophisticated door manufacturers in the industry, capable of management and delivery of projects on a timely basis.

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Upto 2 Hour Fire Rated Door - UL Tested to 10B
Upto 3 Hour Fire Rated Door - UL Tested to 10C Positive pressure

# **Door Products**

#### Fire Rated Steel Doors - "Mincore"

#### **Face Sheets Grades**

Level 1	Standard Duty	20 ga
Level 2	Medium Duty	18 ga
Level 3	Heavy Duty	16 ga
Level 4	Extra Heavy Duty	14 ga

#### Core:

Steel stiffened with 18 gauge steel stiffeners, mineral wool infill for voids, between stiffeners. Cold rolled & galvanized steel treated & coated with zinc rich primer.

Universal Appeal (Handed or Non Handed) Reinforced for American /European Hardware

U factor R factor	or STC
0.718 1.393	42





Calculated thermal conductivity factors and STC rating for polystyrene core doors are as follows.

#### Finishes:

Any standard RAL shade / wooden finish - oven baked.

Fire Rated Steel Doors - "Cellcore"

#### **Face Sheets Grades**

Level 1	Standard Duty	20 ga
Level 2	Medium Duty	18 ga
n Clevel 22	Heavy Duty	16 ga
TR revel TP	Extra Heavy Duty	14 ga

Core: Honeycomb infill provides structural strength and exceptional flatness. It is bonded to the skins of the leaf, using a water based adhesive. Cold-rolled steel and galvanized steel treated & coated with adhesive for permanent bond and rust prevention.

#### Finishes:

Any standard RAL shade. Wooden finish oven baked or stainless steel brush/mirror finish.

Calculated thermal conductivity factors and STC rating for polystyrene core doors are as follows.

U factor	R factor	STC	
0.42	2.38	31	













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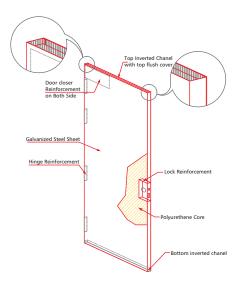
#### Indiga Urethane Steel Core Door

Polyurethane is used where extreme protection from rigid cold is a priority. It offers the lowest "U" value and the highest "R" factor of all the cores.

Indiga urethane door with a Polyurethane core. The core is permanently bonded to door skins strengthening the structural integrity of the door, enhancing long term performance and durability.

Door edges are mechanically interlocked the full height of the door. Top and bottom inverted channels provide stability and protection. Bevelled hinge and lock edges allow for tighter installation tolerances, to ensure easier operation and eliminate binding and sticking.

Polyurethane solid core is designed to provide efficient assembly for Artic weather conditions. These are recommended for exterior applications. They have integral high resistant to impact damage. Calculated thermal conductivity factors and STC rating for polyurethane core doors are as follows.



U factor	R factor	STC
0.09	11.10	26

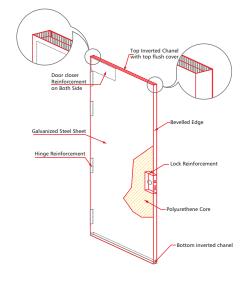
#### Indiga Polystyrene Steel Core Door

Indiga Polystyrene infill door are conforming to the British Standard specification BS 3837:1977 for expanded Polystyrene boards, DIN and ANSI Standards (American Society for testing and materials).

Indiga Polystyrene doors consist of 100% closed cell Polystyrene expandable beads. But meets the additional requirements for the extent of burn when tested with the method given BS 4735. This requirement is met by incorporation of flame retardent additives and other appropriate modification.

Indiga Polystyrene core is permanently bonded to door skins strengthening the structural integrity of the door, enhancing long term performance and durability, while significantly reducing the weight. Polystyrene slab core is used mainly for exterior applications or where a greater temperature differential from one side of the door to the other is needed.

Door edges are mechanically interlocked the full height of the door. Top & bottom inverted channels provide stability and protection. Bevelled hinge and lock edges allow for tighter installation tolerances, to ensure easier operation and eliminate binding and sticking. Polystyrene core doors are recommended to be used in extreme hot/cold conditions. Calculated thermal conductivity factors and STC rating for polystyrene core doors are as follows.



U factor	R factor	STC
0.23	4.20	25













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#### **DOOR TYPES**





**Double Leaf Door** 

**Double Leaf Door with Vision Pannel & Panic Device** 







Single Leaf Door & Panic Device Double Leaf Door with Vision Pannel

**Single Leaf Door** 













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#### **STEEL DOORS**



Pre Test photo before UL 10C



Post Test photo after UL 10C Positive Pressure (3 Hours)

# SECURITY DOOR

















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Upto 3 Hour Fire Rated Door - UL Tested to 10C Positive pressure









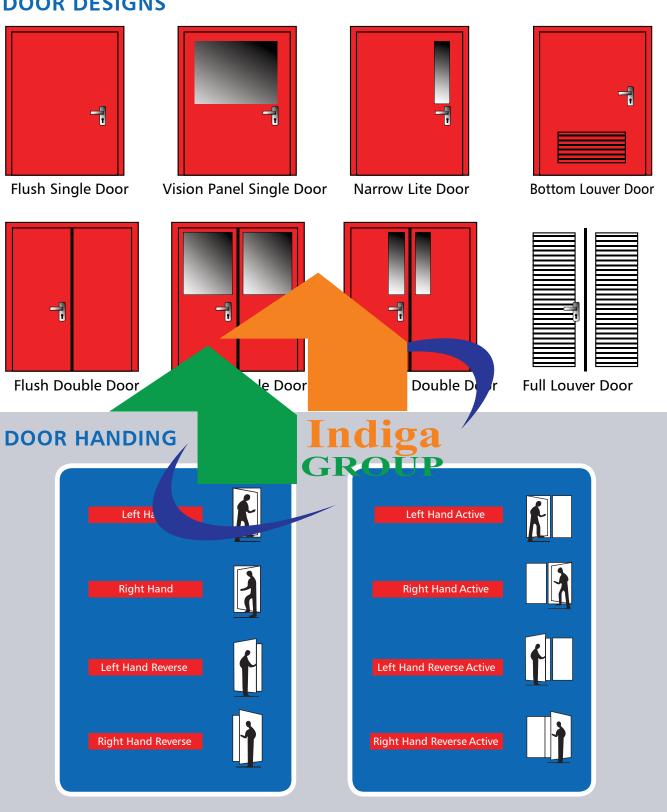






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#### **DOOR DESIGNS**















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Upto 3 Hour Fire Rated Door - UL Tested to 10C Positive pressure

#### **FORSTER GLAZED DOORS & WINDOWS**





#### **Door Systems**

• In steel and stainless steel



• In steel and stainless steel







#### **AUTOMATIC SLIDING DOOR**

















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#### MANUFACTURING DATA

#### Fire Rated & Non Fire Rated Metal Doors

#### A. Frames

Manufacturing Specification		
Sheet Thickness	1mm / 1.2mm / 1.5mm / 2mm	
Metal	Galvanized Steel / Stainless steel	
Frame Type	Welded / Knock down	
Installation System	With expansion anchors	
Hinge Reinforcement	5mm Galvanized	
Strike Reinforcement	3mm Galvanized	
Closer Reinforcement	3mm Galvanized	
B. Doors  Manufacturing Sp	diga	
Sheet Thickness	0.8m / 1mm / 1.2mm / 1.5mm / 2mm	
Metal	Galvanized Steel / Stainless Steel	
Door Leaf Thickness	44mm / 45mm	
Core	Honey comb / Mineral Wool	
Hinge Reinforcement	5mm Galvanized	
Lock Reinforcement	3mm Galvanized	
Flush Bolt Reinforcement	3mm Galvanized	
Closer Reinforcement	3mm Galvanized	

C. Steel Sheets: All doors are fabricated from galvanized sheets / SS sheets D. Finish with Powder coating / Paint RAL as per client choice.







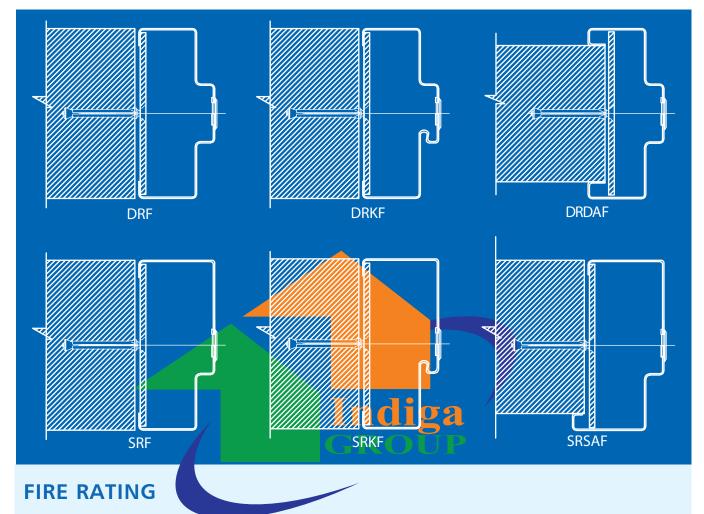






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#### FRAME SECTIONS



Indiga Manufacturers of Fire Resistant Metal Doors, one among the few approved by Civil Defense. Fire Rating is not the property of construction, but the performance of a complete element of structure which is composed of a number of materials. Indiga doors are designed to get optimal performance from a number of materials combined to perform for high degree of fire protection. The designs of Indiga doors are evolved from actual testing to NFPA 80 standards which deals with methods of determination of resistance to fire of non load bearing element of construction. Indiga doors satisfy these criteria for required period. This door also satisfies the criteria of insulation where the mean and minimum temperature is required to be below specific figures. Designs and construction of Indiga doors assemblies are in accordance with the standards, standard 'Fire Tests of Door Assemblies", as per ANSI/UL 10 B and ANS/UL 10 C Positive Pressure Fire Test Doors (Ninth Edition, 2001) and Canadian national standard CAN4-S2104-M80.













# Kitchen Cabinets

#### **KITCHEN CABINETS**























# OTHER PRODUCTS

# Prefabricated Buildings and Portcabins (Fire Rated and Non Fire Rated):

Prefabricated buildings are manufactured using steel, wood and other materials. These buildings are manufactured for various require-Labour ments such as camps, Site offices, Prayer halls, Ablution units, clinics, Recreation halls, Kitchen and Dining halls. We undertake turn-key contracts for camp building at projects sites.



















# OTHER PRODUCTS

# Steel Container Cabins, Mobile Cabins (Fire Rated & Non Fire Rated) and Container Conversion:

Steel container type cabins are made for oil field and Battlefield accomodations, offices, clinics, Radio rooms, recreation halls, ablution units kitchen and dining halls etc. These cabins are rigid in construction and are suitable for frequent movements frm one location to the other in the oil field and battlefield. Container cabins with Winching bars are manufactured by us for specific needs in the oil field to winching away from location to locations. Container cabin in wheels are also in our production re



We also undertake shipping container co customers. Fire Rated Shipping container co needs of our custom

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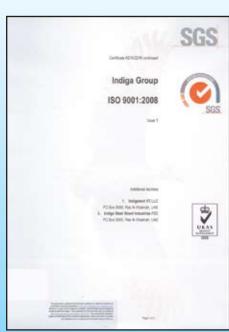
















	CIPA ALONG (CO)	gaines Syly ghasi Sanas Synge Ngalaya Syng
TECHNICAL REP	ORT	تازير القرائدات والق
PRODUCT	FIFE DOOR AND WINDOW FRANCES	- gud
PRIDGET HTD.CATCH	FASSIVE FINE PROTECTION	Sport aux
ES. RIP	A SEC MAN AND A SECOND ASSESSMENT	-
MANUFACTURES :	MOREATECH FEY, I, C / MAS ALL HOLARDON, UAE	-
PRODUCTNOON.	1) Berndund-Freit Piet DODAS  10 Berndund-Freit Piet Einst Freihand  10 Freit Sich von Hausstellen Berndunder  10 Freit Berndunder Berndunder  1	فية فيبط
CONTROLS	W. CENTIFICATIONS	Hartel High Street Hat published
named the fire Safety	elements commons of the stock information approved one tools NO CRE.  Product financies: associations as welfact tools to be they training, and in sociation in the second in the case of the second in the second i	surrority. The approval of course or prior to recommend.



















TECHNICAL REPO		غربر المشي لمحات الإطفاء
HODUCT	PINE DOORS	-
PRODUCT PPLICATION:	PASSIVE FIRE PROTECTION COMPONENT	Sized Air
RPFUCANT/ P.D. BOX	مير مؤاول الأجارة	منع الطلب إصناوال البريدا
MANUFACTURER /	MONGATECH FZ LLC / UAE	Heart Hyd
	ChiRA12126 Camele Group Indigatech - K - 128 120min	
DEPTH CATE /	BIN TRADA CERTIFICATE No.467	بوادات المجبرات مسادة(من فيتات بحصدا):
RECOMMENDATIONS		نوضان
use of the Fire Safety I the	well the submission of the above mentioned applicant and finals MO O flooduct (Eugliment dated freme in swifted from the bid flow). Taking product is only valid upon installation by person certified by the man- lease the mark of the certifying bods and shall be verified by the engin This product approval is valid up to one (1) year from the date of an MANUFACTURER MAMER, DOO & BM TRADA Q. MARK	g Authority. The approval of dacturer. wer prior to installation.















# Our Product / Activities

- Fire Rated And Non Fire Rated Steel Doors
- Stainless Steel Doors
- Glazed Doors With Stanless Steel Frames
- Automatic Doors
- Security Doors
- Jail Doors
- Bullet Proof Doors & Bullet Proof Panels
- Stainless Steel And Mild Steel Hand Rails, Clading And Kitchen Cabinets
- Steel And Stainless Steel Profile System:
  - Forster Door System
  - Forster Window System
  - Forster Curtain Wall System
- Steel Engineering Works
- Testing, Adjusting And Balancing (Tab) For Hvac
- Third Party Inspection For Mep

- Fire Rated And Non Fire Rated Wooden Doors
- Wooden Interior Fit-outs
- Wooden Paneled And Decorative Doors
- Wooden Wardrobes And Kitchen Cabinets
- Prefabricatd Building And Portacabins
- Container Type Steel Portacabins With Winching Bar
- Steel Containers Conversion
- Wooden Hand Rails, Wall Panelling
- Parquet Floofing
- Acrylic Solid Surface (Artificial Marble)
- Hvac Products
  - Fire Dampers
  - Acoustic Metal Products
  - Variable Air Volume By Pass













# PROJECTS EXECUTED



Imperial College London Diabetes Centre



Al Hamra Palace Beach Resort



Al Khor Tower - UAE



Novotel Hotel - Dubai



**Dubal Chamber Building** 



Rotana Suites - Fujairah



Dubai Metro Bus Station



Twin Towers - Doha Qatar



World Trade Centre - Doha, Qatar



Marina Hotel, Yas Island, AbuDhabi



ABG Towers Bahrain Bay













# Indigatech





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